The Acutron 2 control is equipped with 3 different modes:

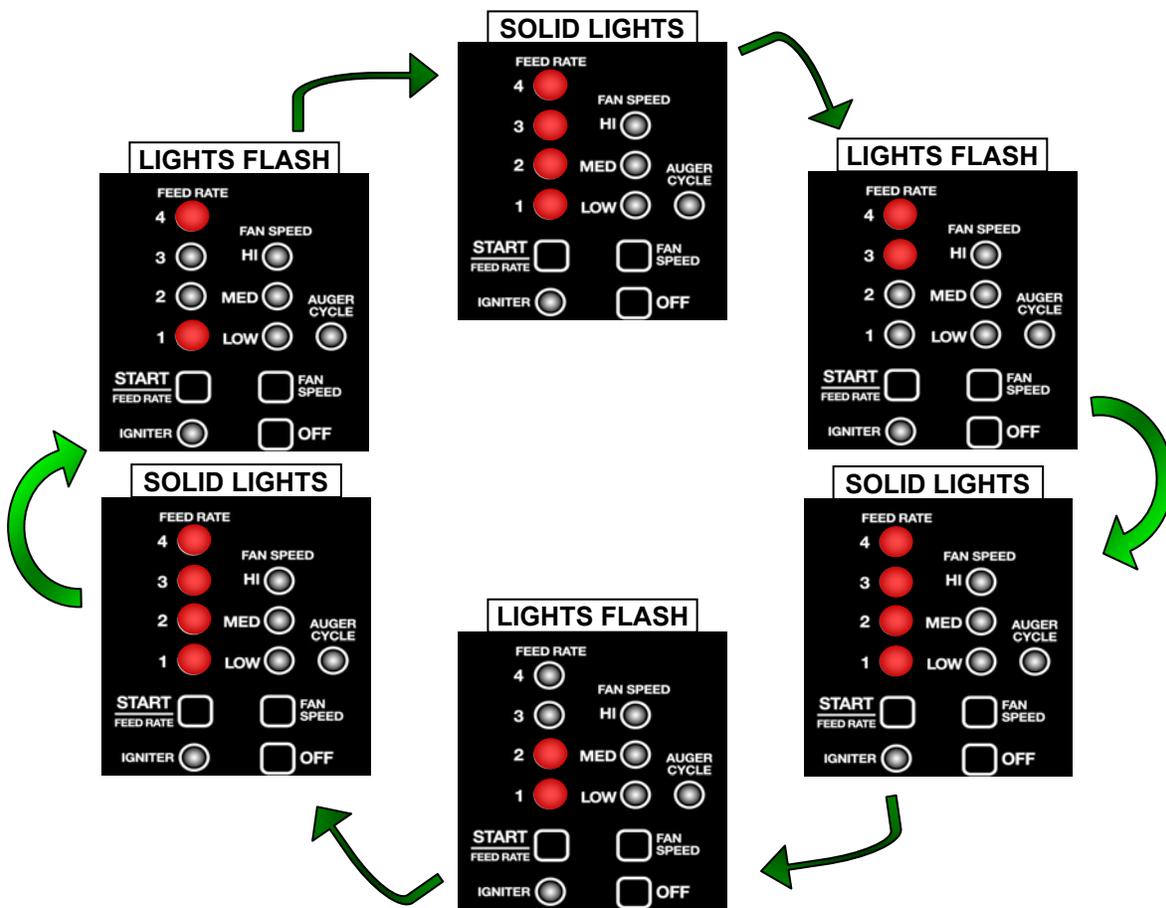**MANUAL   ON/OFF THERMOSTAT   HIGH/LOW THERMOSTAT**

To select or confirm the mode you would like to use do the following:

1

Press and hold in the **OFF** button, while you are holding in the off button the following cycle will occur: All the feed rate lights will be solid, then 2 of the feed rate lights will flash together (see the bottom diagram for full cycle).

note: the starting point of the cycle depends on what mode the control board was in originally.

2

To choose the mode you want the board to operate in, simply let go of the OFF button when the proper lights flash.

Below are the modes and light combinations.

#1 and **#2** feed rate lights flash - **ON/OFF THERMOSTAT MODE**
#3 and **#4** feed rate lights flash - **HIGH/LOW THERMOSTAT MODE**
#1 and **#4** feed rate lights flash - **MANUAL MODE**